



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D4925-041
Job Sheet 187465



Part No: D4925-041

Job Qty: 5 pcs

Part Name: Mounting Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/5/18

Job Tracking No:

Due Date: 12/28/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D SHEET 1 IPP REV:A 13.10.01 new issue DD verf:JLM IPP REV:B 14.01.13 AS PER DWG
REV.A DD VERF:JLM IPP REV:C 15.06.17 AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	5 pcs	12/28/18		0.00	0.61	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		DAS
							Small Fab - 4		36
							Small Fab - 5		9-89
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	5 pcs	12/28/18		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		19.02.25
							QC 5 - 50		
							QC 5 - 30		
120	Powdercoat - 11 Gls Blk(A)-B4B	5 pcs	12/28/18		0.00	0.47	Powdercoat - 1 - B4B		
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		19.02.26
							Powdercoat - 4 - B4B		
130	QC 3	5 pcs	12/28/18		0.00	0.00	QC 3 - 10		

					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 26	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 38	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 6	
					QC 3 - 68	
					QC 3 - 9	
140	Packaging 3-1 - Stock - B4B	5	12/28/18	0.00 0.00	Packaging 3 - 1 - B4B	
	pcs				Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	

DAS
FEB 26 2019 68
9-89

				Packaging 3 - 27 - B4B	5 218	8 FEB 26 2019
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
150 QC 21 - SA	5	12/28/18	0.00 0.00	QC 21 - SA - 21		
	pcs			QC 21 - SA - 70		

Part Op 100 - Small Fab-8 (Small Fab) Rivet nutplate to D4925-1 as per dwg.
 Descriptions: 110 - QC5 (QC5- Inspect part completeness to step on W/O)
 120 - Powdercoat11 (Gloss Black Alum) (Ref:QSI005 4.3.5.13)) ***Insert screw BY HAND in nutplate prior to powdercoating*** START TIME: 10:20 OVEN TEMPERATURE: 320° FINISH TIME: 10:50
 130 - QC3 (QC3- Inspect Part Finish)
 140 - Packaging3-2 (Identify as per dwg & Stock Location:)
 150 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4925-1	EAPS Mounting Plate	5 pcs (1 ea)	100-Small Fab - 1	5154472
LN29985-A05	Anchor Nut	30 pcs (6 ea)	100-Small Fab - 1	5150474
MS20426AD3-4	Rivet	60 Ea (12 ea)	100-Small Fab - 1	Fm136444-2

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D4925-1	5	0	0
	LN29985-A05	30	298	0
	MS20426AD3-4	60	3,547	0

Part Specifications	
Specifications could not be found.	



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					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		12/28/18	0.00	0.00	Start Up Small Fab-4		
100	Small Fab	5 pcs		12/28/18	0.00	0.61	Small Fab-8		
110	QC	5 pcs		12/28/18	0.00	0.00	QC5		
120	Powdercoat	5 pcs		12/28/18	0.00	0.47	Powdercoat11		
130	QC	5 pcs		12/28/18	0.00	0.00	QC3		
140	Packaging	5 pcs		12/28/18	0.00	0.00	Packaging3-2		
150	QC21-SA	5 Ea		12/28/18	0.00	0.00	QC21		

Part Op 100 - Rivet nutplate to D4925-1 as per dwg.

Descriptions: 120 - ***Insert screw BY HAND in nutplate prior to powdercoating*** START TIME: _____ OVEN TEMPERATURE: _____
FINISH TIME: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4925-1	EAPS Mounting Plate	5 Ea (1 ea)	90-Start up Operation	
LN29985-A05	Anchor Nut	30 pcs (6 ea)	90-Start up Operation	
MS20426AD3-4	Rivet	60 Ea (12 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4925-1	5	0	0
	LN29985-A05	30	294	0
	MS20426AD3-4	60	4,220	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected: _____		MRB (QSI042) _____	
Description Work Order Deviation  Container No: S156015 Part: D4925--041 Job No: 187465 Serial No/ Batch: S156015 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 02/25/19				Completed By _____	
				Lead hand / Supervisor _____	
				QC / QA Coordinator _____	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Stress/Surge ☐ Program ☐ Action ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioning ☐ Holes ☐ Fit/Function ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					